

# Efficiency, Reliability and Proven Quality in Offshore Project Engineering

As per scope of work, all propulsion units are manufactured with a variety of configurations including self-contained and portable deck-mounted propulsion units, thru-hull azimuthing thrusters, Z-drives, water jets, retractable thrusters and tun-nel thrusters in power ranges from 35 to 10,740 hp (22 kW to 8 MW).

Special expertise has been developed in designing and manufacturing equipment for maneuvering, navigating and dynamic positioning of slow-speed marine craft and barges.

The Portable Dynamic Positioning System is a unique modular system of azimuth thrusters, power modules and controls allowing quick dockside conversion of any work barge or ship to a dynamically positioned vessel. Ideal for upgrading derrick barges, pipelay vessels, cable lay barges, accommodation vessels, FPSO's, heavy lift vessels, and more. As offshore operations move to deeper waters, you can upgrade your anchor moored vessels to DP-1, DP-2 or DP-3 Class.



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Contact **rfq@horizonoffshoreservices.com** to request suitable quotation.

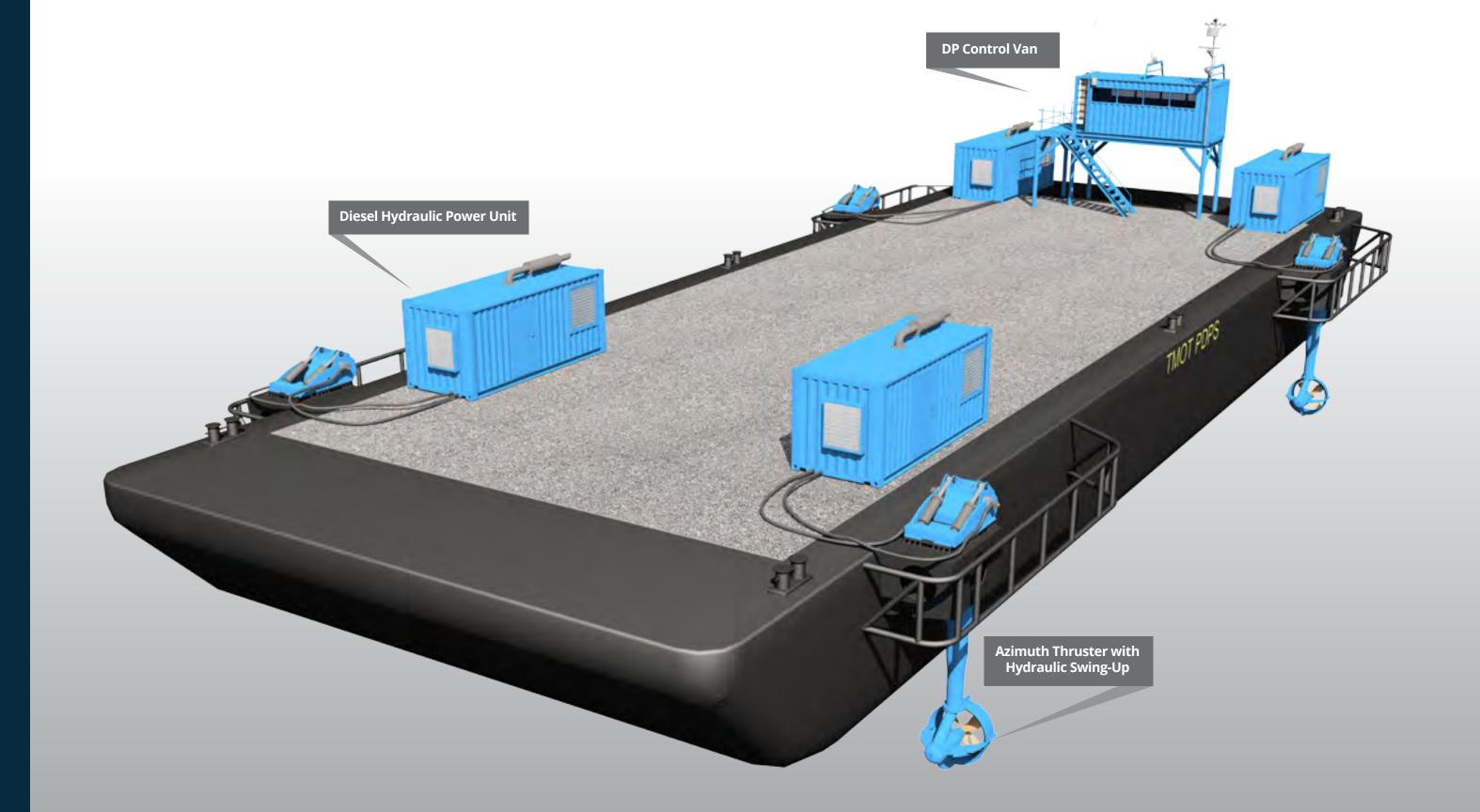
# PORTABLE DYNAMIC POSITIONING SYSTEM

The Portable Dynamic Positioning System consists of modular deck mounted azimuth-ing thrusters with separate hydraulic power units and a DP control van interfaced and ready to go.

The whole deck mounted system can be quickly installed dockside without dry dock-ing and without extensive modifications to the vessel so your vessel of opportunity can be ready to work in minimal conversion time.

A wide variety of options are available with power ranges from 225 kW to 2,250 kW (300 hp to 3,000 hp), DP Systems, Controls, and deck mounted Hydraulic Power Units (HPU).

Portable DP Systems are available for ships and barges from 30 to 180 meters (100 to 600 ft) in length and can be provided per DPS-0 to DPS-3 requirements of any Classification Society.



# Applications



PDPS installed on the Crossmar 21 - a 260 ft (80 m) offshore construction barge. Its DPS-3 system uses four 1000 HP (750 kW) thrusters.



PDPS installed on the 270 x 85 x 17 ft (82 x 25 x 5 m) reel pipelay barge owned by Nippon Salvage. The system allows subsea pipelay installation many times faster than can be done with an anchor moored barge. Uses four 500 HP (380 kW) azimuth thrusters.







The Titan II is a 465 ft (142 m) long catamaran with an 850 ton pedestal crane for construction support & accommodation working in the Gulf of Mexico. It uses a PDPS with 8 thrusters that have been operating around the clock without interruption for more than 12 years. The vessel continued to hold heading and position even during a complete vessel blackout.







PDPS installed on the Crossmar 21 - a 260 ft (80 m) offshore construction barge. Its DPS-3 system uses four 1000 HP (750 kW) thrusters.

PDPS installed on the BGL-1 - a 400 ft (122 m) pipelay and derrick barge owned and operated by Petrobras. It was upgraded in 2006 with a PDPS comprising six 2000 HP (1500 kW) thrusters.



Complete system with DP computers, sensors, thrusters, prime movers and support systems all fully integrated.	No design studies, no system engineering, no shipyard, single source system re-sponsibility. Saves time, money, and elminiates mismatches/compatibility issues between component suppliers. No finger pointing. Everything arives in one ship-ment.	BENEFIT
Flexible DP system configuration. Easy upgrades to DP-0 through DP-3 with options for cable or pipelay software, follow ROV and electronic navigation chart display.	Allows easy matching to project mission requirements with many options for future upgrades. Class certification available as required by contract or insurance carriers.	BENEFIT
Modular design, with thruster & HPU modules available up to 2,250 kW (3,000 hp).	Allows easy configuration to suit any size vessel or barge, with freedom to place modules wherever space is available.	BENEFIT
Deck-mounted or porch mounted azimuthing thrusters with tiltable stems and power units.	No vessel conversion needed to create new engine rooms for generator sets and thruster rooms for thru-hull thrusters. Saves lots of engineering design time and money. Eliminates the need for lengthy and expensive vessel conversion in dry-dock.	BENEFIT
Thrusters and power units are bolted to the deck.	Allows quick and easy installation and removal dockside, without dry-docking. Equipment does not become part of the vessel and can be used as a temporary enhancement of a leased or chartered vessel of opportunity.	BENEFIT
Power units are totally self-contained with radiator-cooled engines and hy-draulics, built-in fuel day tank, critical muffler, battery powered start and control system with charging alternator and local control panel.	No vessel utilities required. Each power unit is completely independent, fully unit-ized, and ready for start-up as delivered. Vessel DP conversion or mobilization can be accomplished within days.	BENEFIT
Thrusters are fully azimuthing and the hydraulic drive provides fully pro-portional propeller speed control with full torque available at any speed setting.	Perfect thrust vectoring with fast and accurate response to control commands; en-sures highly accurate vessel positioning capability.	BENEFIT
Thrusters use podded design concept. Propeller shaft is directly driven by hydraulic motor in the foot (or pod) of the thruster. The stem contains hy-draulic hoses only.	High propulsion efficiency, no gear losses. Reliable due to its simplicity & limited number of moving parts. Allows the use of long stems, as the stem does not con-tain drive shafts, bearings or gears. Lateral & torsional critical speeds are far above operating speeds. Runs smooth, no vibration.	BENEFIT
Thrusters have hydraulic kick-up feature to tilt thrusters completely out of the water to deck level.	Allows easy access to all parts of the thruster, including propeller to clear fouling. Dry-docking for thruster repair is never required. Allows vessel access to shallow ports. Allows vessel transit with	BENEFIT
Each thruster has its own dedicated power unit and controls as an indepen-dent, stand-alone package.	True redundancy, no common points of failure. Very easy FMEA.  No need for a power management system.	BENEFIT
Packaged DP control van with completely integrated DP system with UPS, MRU, gyro, wind sensor, DGPS and options for laser, microwave, radius, taut wire system, HPR, navigation and communication equipment.	Portable bridge, fully outfitted and wired, already class approved and ready for use.	BENEFIT
	Flexible DP system configuration. Easy upgrades to DP-0 through DP-3 with options for cable or pipelay software, follow ROV and electronic navigation chart display.  Modular design, with thruster & HPU modules available up to 2,250 kW (3,000 hp).  Deck-mounted or porch mounted azimuthing thrusters with tiltable stems and power units.  Thrusters and power units are bolted to the deck.  Power units are totally self-contained with radiator-cooled engines and hy-draulics, built-in fuel day tank, critical muffler, battery powered start and control system with charging alternator and local control panel.  Thrusters are fully azimuthing and the hydraulic drive provides fully pro-portional propeller speed control with full torque available at any speed setting.  Thrusters use podded design concept. Propeller shaft is directly driven by hydraulic motor in the foot (or pod) of the thruster. The stem contains hy-draulic hoses only.  Thrusters have hydraulic kick-up feature to tilt thrusters completely out of the water to deck level.  Each thruster has its own dedicated power unit and controls as an indepen-dent, stand-alone package.  Packaged DP control van with completely integrated DP system with UPS, MRU, gyro, wind sensor, DGPS and options for laser, microwave, radius, taut wire system, HPR, navigation and	Complete system with DP computers, sensors, thrusters, prime movers and support systems all fully integrated.  Flexible DP system configuration. Easy upgrades to DP-0 through DP-3 with options for cable or pipelay software, follow ROV and electronic navigation chart display.  Modular design, with thruster & HPU modules available up to 2,250 kW (3,000 hp).  Beck-mounted or porch mounted azimuthing thrusters with tiltable stems and power units.  No vessel conversion needed to create new engine rooms for generator sets and thruster rooms for thru-hull thrusters. Saves lots of engineering design time and money. Eliminates the need for lengthy and expensive vessel conversion in dry-dock.  Allows quick and easy installation and removal dockside, without dry-docking. Equipment does not become part of the vessel and can be used as a temporary enhancement of a leased or chartered vessel of opportunity.  Thrusters are fully azimuthing and the hydraulic drive provides fully pro-portional propeller speed control with full torque available at any speed setting.  Thrusters use podded design concept. Propeller shaft is directly driven by hydraulic motor in the foot (or pod) of the thruster. The stem contains hy-draulic hoses only.  Thrusters have hydraulic kick-up feature to tilt thrusters completely out of the water to deck level.  High propulsion efficiency, no gear losses. Reliable due to its simplicity & limited number of moving parts. Allows the use of long stems, as its estem does not con-tain drive shafts, bearing speeds. Runs smooth, no vibration.  Allows easy access to shallow ports. Allows vessel transit with thrusters stowed out of the water.  Tredundancy, no common points of failure. Very easy FMEA. No need for a power management system.



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# OUTBOARD HYDRAULIC THRUSTER UNIT TECHNICAL SPECIFICATIONS

Model			Bollard Pull		ollard Pull Max Stem Length			Propeller Thruster Diameter Weight		Hydraulic Power Unit Length x Width x Height		HPU Weight		
	ННР	kW	lbf	kN	ft.	m	in.	mm	lbs	kg	in.	mm	lbs	kg
OD300N	300	225	8100	40	18	5.5	40	990	6200	2800	136 x 67 x 117	3454 x 1701 x 2971	11300	5125
OD500N	500	375	13400	60	22	7	50	1250	15000	6900	240 x 96 x 108	6096 x 2438 x 2743	20700	9389
OD750N	750	560	19000	80	30	9	55	1400	28000	12000	255 x 96 x 101	6477 x 2438 x 2565	31650	12655
OD1000N	1000	750	25000	100	30	9	65	1600	40000	18000	238 x 96 x 171	6045 x 2438 x 4343	40300	14356
OD1500N	1500	1120	36000	160	35	11	75	1800	56000	25000	240 x 98 x 139	6096 x 2489 x 3530	72100	32704
OD2000N	2000	1500	45000	200	35	11	80	2160	100000	45000	324 x 114 x 166	8229 x 2895 x 2946	88500	40142
OD3000N	3000	2250	70000	312	50	15	105	2670	160000	72000	324 x 114 x 166	8229 x 2895 x 2946	97800	44361

## DP CONTROL VAN

The control van contains all of the DP controls and thruster controls.

It is provided with captain's chair, air condi-tioning, and heating, large marine windows all around, marine doors, and an easily accessible connector box for all external cables to thrust-ers HPU's and sensor equipment.





# HYDRAULIC POWER UNIT & ACCESSORIES

A containerized diesel-hydraulic power unit is provided for each thruster and is suitable for remote mounting at any convenient deck space on board of the vessel.

Each diesel-hydraulic power unit consists of a radiator-cooled marine diesel prime mover, hydrostatic main hydraulic pumps operating in a closed-loop hydraulic system, hydraulic and engine cooling equipment, hydraulic reservoir, filters, hoses and piping, engine exhaust system and all other related parts and equipment.



### Large Hydraulic Podded Thruster Application

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### References

 ${\tt Contact:} \ \textbf{rfq@horizonoffshoreservices.com} \ \ \texttt{to} \ \ \texttt{request} \ \ \texttt{suitable} \ \ \texttt{quotation}$ 

Vessel:	Producer 1
Company:	Helix
Vessel Type:	FPO
Thruster:	OD2000N
Mounting	Outboard
Quantity:	2
Vessel DIMS:	530 ft LOA
	95 ft BM
	46 ft Depth
DP Level	DP-2
Class	LR DP (AA)



Vessel:	Mighty Servant 3
Company	Dockwise Shipping
Vessel Type:	Heavy Lift Vesel
Thruster:	OD2000N
Mounting	Outboard
Quantity:	5
Vessel DIMS:	594 ft LOA
	130 ft BM
	39 ft Height
DP Level	DP-2
Class	ABS



Vessel: ECO III

Company MARECSA
Vessel Type: FPSO

Thruster: 84TT2000-CS Mounting Tunnel Thruster

Quantity: 2

Vessel DIMS: 452 ft LOA

266 ft BM 128 ft Height

DP Level DP-2 Class ABS



Vessel:	COSCO Xiang Yun Ko
Company	cosco
Vessel Type:	Heavy Lift Vessel
Thruster:	OD1500N
Mounting	Outboard

Quantity: 2

Vessel DIMS: 216.7 m LOA

43 m BM 9.68 m Height

DP Level DP-2 Class ABS



Vessel:	BGL-1
Company	Petrobras
Vessel Type: Thruster: Mounting	Pipelay Barge OD2000N Outboard
Quantity: Vessel DIMS:	6 400 ft LOA 100 ft BM 28 ft Depth
DP Level Class	DP-2 ABS



Vessel:	Jascon 28
Company	Sea Trucks Group
Vessel Type:	Accommodation Vessel
Thruster:	OD1500N and OD1000N
Mounting	Outboard
Quantity:	4 and 2
Vessel DIMS:	364 ft LOA
	100 ft BM
	22 ft Draft
DP Level	DP-3
Class	ABS

Crossmar 21

**Wind Pioneer** 



Company	Crossmar
Vessel Type:	<b>Construction Support Vessel</b>
Thruster:	OD1000N
Mounting	Outboard
Wiodinting	Gutsbaru
Quantity:	4
Vessel DIMS:	364 ft LOA
	100ft BM
	22 ft Depth
DP Level	DP-3
Class	ABS

Vessel:

Vessel:



Company	DBB Jack-up
Vessel Type:	Wind Turbine Maintenance Jack-up Barge
Thruster:	OD1000N
Mounting	Outboard
Quantity:	4
Vessel DIMS:	164 ft LOA
	92 ft BM
	15 ft Depth
DP Level	DP-1
Class	ABS



Vessel: Paula Fortier

Company Southern Towing
Vessel Type: Towboat

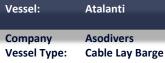
Thruster: TH1000N

Mounting Thru-Hull Top Mount

Quantity: 2
Vessel DIMS: LOA
BM
Depth

DP Level NA Class NA

Class NA



Thruster: TH1000N, TH1000RN and TH1000RT

Mounting Thru-hull Top Mount

Quantity: 2, 2, 1 Vessel DIMS: 306 ft LOA 90 ft BM

90 ft BM 18 ft Depth

DP Level DP-2 Class ABS

Vessel:	VB10,000 Bottom Feeder
Commons	Voucebox

Vessel Type: Heavy Lift Vessel

Thruster: TH1000RN

Mounting Thru-hull Top Mount

Quantity: 8

Vessel DIMS: 290 ft LOA

72 ft BM 20 ft Depth

DP Level DP-2 Class ABS







Vessel:	Seapup 2
Company	PT Swadaya
Vessel Type:	Jack-up
Thruster:	TH2000N and TH500RN
Mounting	Thru-hull Top Mount
Quantity:	2, 1
Vessel DIMS:	160 ft LOA
	104 ft BM
	17 ft Depth
DP Level	NA
Class	ABS

Jascon 30



Company	Sea Trucks Group
Vessel Type:	<b>Accommodation Vessel</b>
Thruster:	OD1500N
Mounting	Outboard
Quantity:	4
Vessel DIMS:	364 ft LOA
	100 ft BM
	22 ft Depth
DP Level	DP-3
2. 2000.	
Class	ABS

Vessel:



Vessel:	Pelicano 1
Company	SBM
Vessel Type:	Crane Barge
Thruster:	OD2000N
Mounting	Outboard
Quantity:	2
Vessel DIMS:	360 ft LOA
	128 ft BM
	23 ft Depth
DP Level	DP-2
Class	ABS

